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# Controlling Noise at Work

HSE guidance and expectations

# Introduction

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- New “*Control of Noise at Work Regulations 2005*” replaced current noise regulations from 6th April 2006
- Headline: 5 dB reduction in exposure which triggers duties to control
- Opportunity: A revised framework for management of noise risks
- New regulations, new emphasis

## Some figures

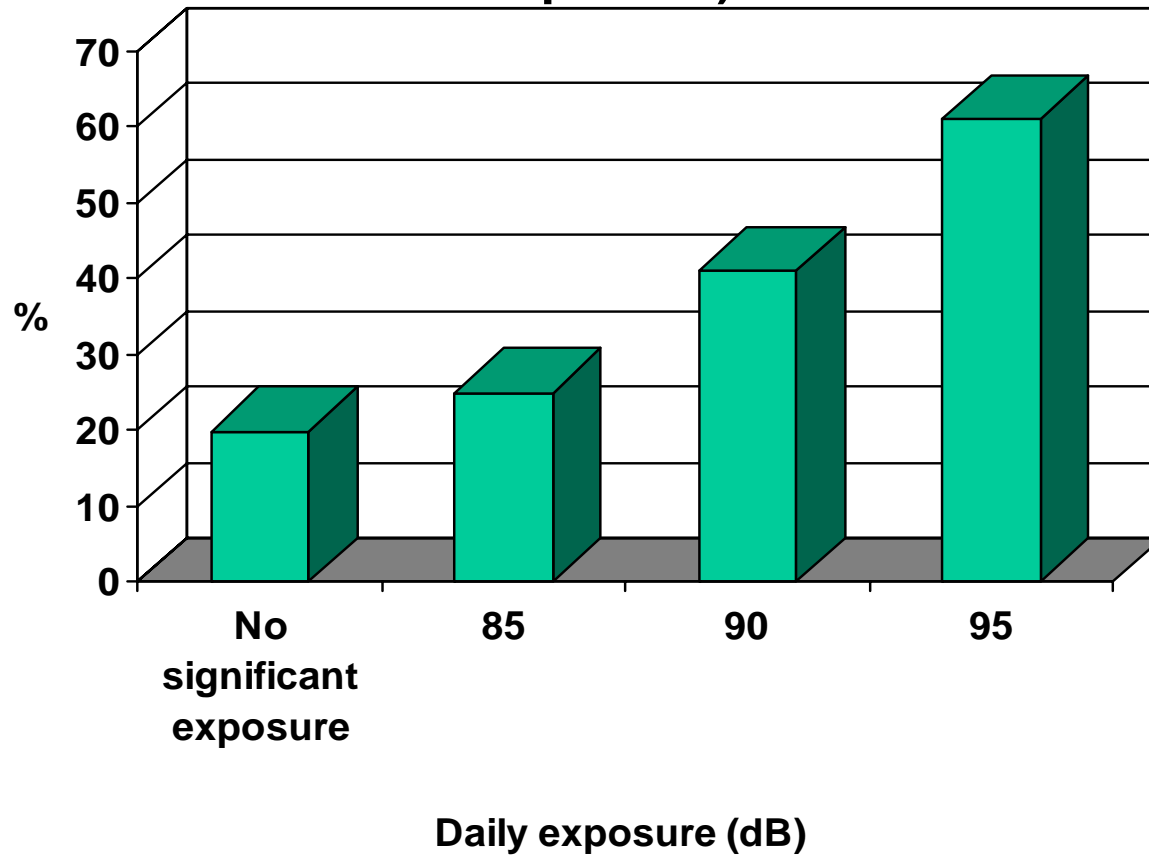
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- 2 million people exposed to noise at work which may be harmful
- 1.1 million people relying on PPE to prevent harm
- 500,000 with hearing loss due to noise at work

# Why reduce the levels?




**% suffering 30 dB loss aged 60 (40 years exposure)**



# Effects of noise exposure

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- Hearing loss
- Tinnitus 
- Other hearing problems (e.g. localisation of sounds)
- Safety risks
  - warning signals
  - essential communications

# Our Challenge

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## Away from...

- Noise assessment as the end point
- Excessive quantification of exposure
- Reliance on hearing protection

## Towards

- Control of noise risks
- Managed through risk assessment and prioritised action plans

## With

- New 'tools' and guidance to encourage rapid risk identification and decision making

# Terms and Definitions

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- Daily personal noise exposure  $L_{EP,d}$ 
  - A measure of the total noise ‘dose’ received during the working day – an ‘average’ over the working day. Expressed in decibels (dB), with human response frequency-weighting
- Peak sound pressure level  $L_{Cpeak}$ 
  - A measure of short-duration impulse/impact sounds. Expressed in decibels (dB), with a wide-band frequency weighting

# The Noise Regulations – in Brief

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- Purpose: Protecting persons against risks to their health and safety from noise at work
- Risks from noise to be eliminated at source or, where this is not reasonably practicable, reduced to as low as reasonably practicable
- Do what is 'reasonably practicable' for a given level of risk



# The Noise Regulations – in Brief

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- Lower exposure action values ( $L_{EP,d}$  of 80 dB,  $L_{Cpeak}$  of 135 dB)
  - inform, instruct, train employees;
  - provide hearing protection on request;
  - maintain equipment provided to reduce risk/exposures;
  - ensure its use.

# The Noise Regulations – in Brief

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- Upper exposure action values ( $L_{EP,d}$  of 85 dB,  $L_{Cpeak}$  of 137 dB)
  - all duties as at lower action values;
  - **reduce exposure by a programme of technical/organisational measures;**
  - provide hearing protection to all exposed'
  - ensure it is used;
  - provide health surveillance.

# The Noise Regulations – in Brief

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- Exposure Limit Values ( $L_{EP,d}$  of 87 dB,  $L_{Cpeak}$  of 140 dB)
  - Maximum permitted exposure at the ear (takes account of hearing protection if applicable)
  - Return to this later in talk

# Protecting the workers – In practice

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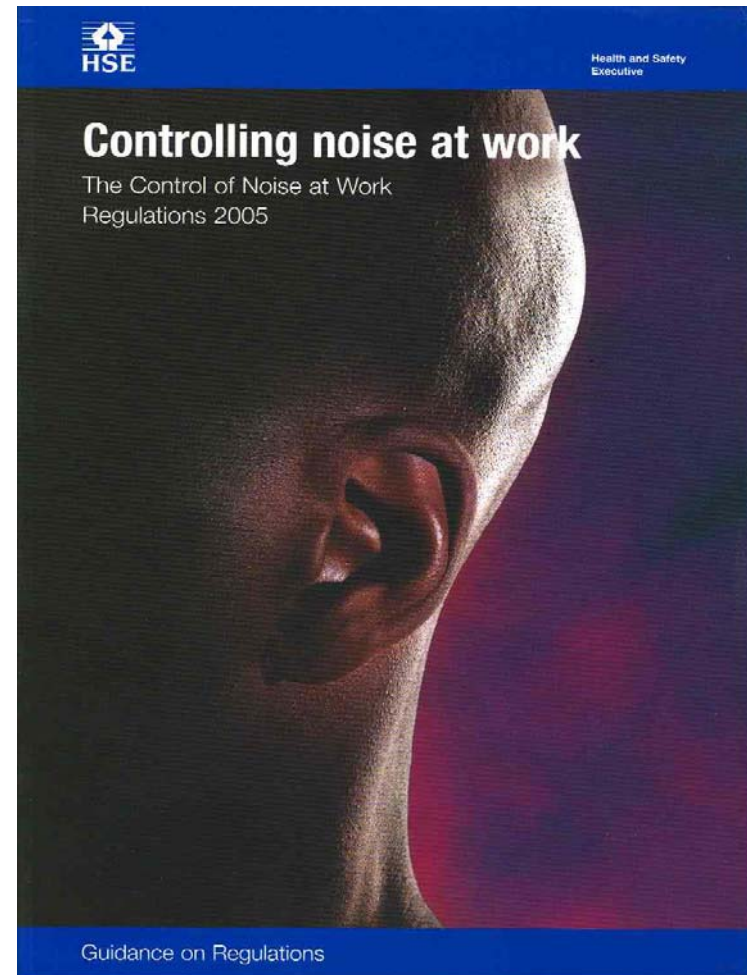
- A practical framework:
  - **Assess** the risks;
  - **Take action - reduce noise exposure** that produces risks;
  - **Provide hearing protection** – while considering what action to take, and if you cannot reduce noise exposure enough by other means;
  - Make sure **legal limits** on noise are **not exceeded**;
  - Provide **information, instruction and training** – get workers and their representatives involved;
  - Carry out **health surveillance** for those at risk of hearing damage

# Priced guidance

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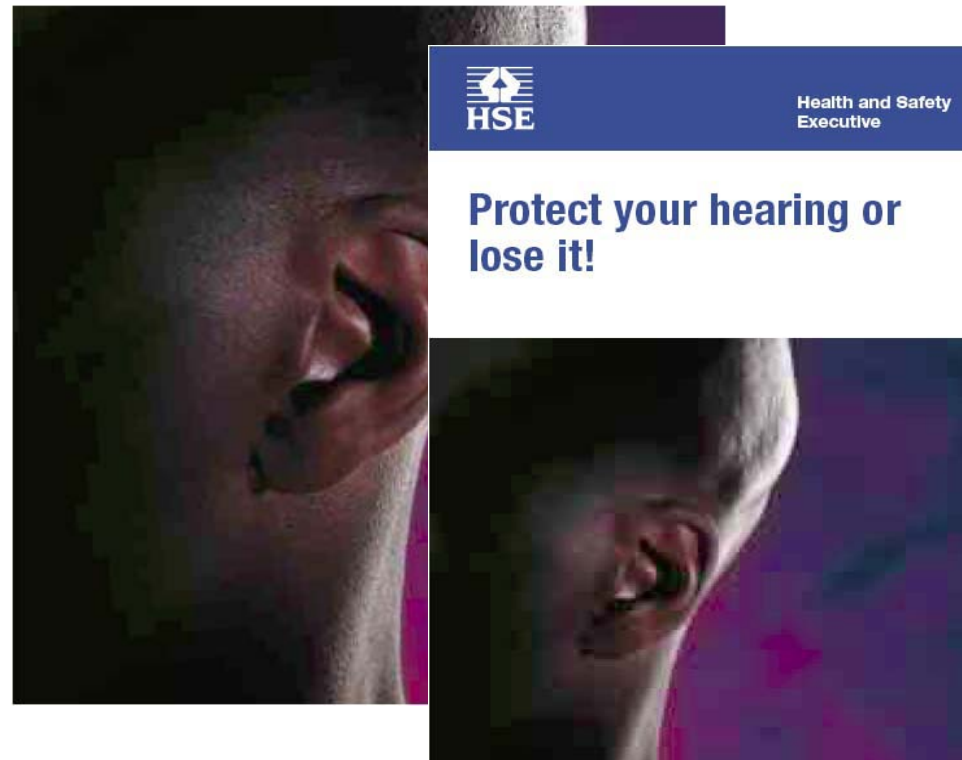
- **Regulations, comprehensive guidance and technical appendices** – for the employer, their advisors, providers of competent services



# Free guidance



- **Free pamphlet for employers** – the essentials for small, medium (and large) enterprises
- **Free pocket card for employees** – plain language advice on protecting themselves and working with their employer





## Making the transition

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- Use the data from your current noise assessment
- Identify anyone not already considered who may be at risk
- Compare exposures to new action values
- Consider current control measures and decide whether more needs to be done to control risks and reduce exposures

# Risk Assessment

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- Assessment of risks to health and safety arising from the noise
- Purpose: to identify what needs to be done to reduce risks (Action Plan)
- Necessary when Lower Exposure Action Values likely to be exceeded
- Should contain assessment of exposure
  - Not necessarily highly precise
  - Reliable assessment based on representative data



# Risk Assessment

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- Can be very simple
  - Do I have tools/machines/processes known to be noisy?
  - Are people exposed/action values likely to be exceeded?
  - Are industry standard/good practice control measures in place?
- or detailed
  - e.g. for a novel situation

# Tools for estimating exposure

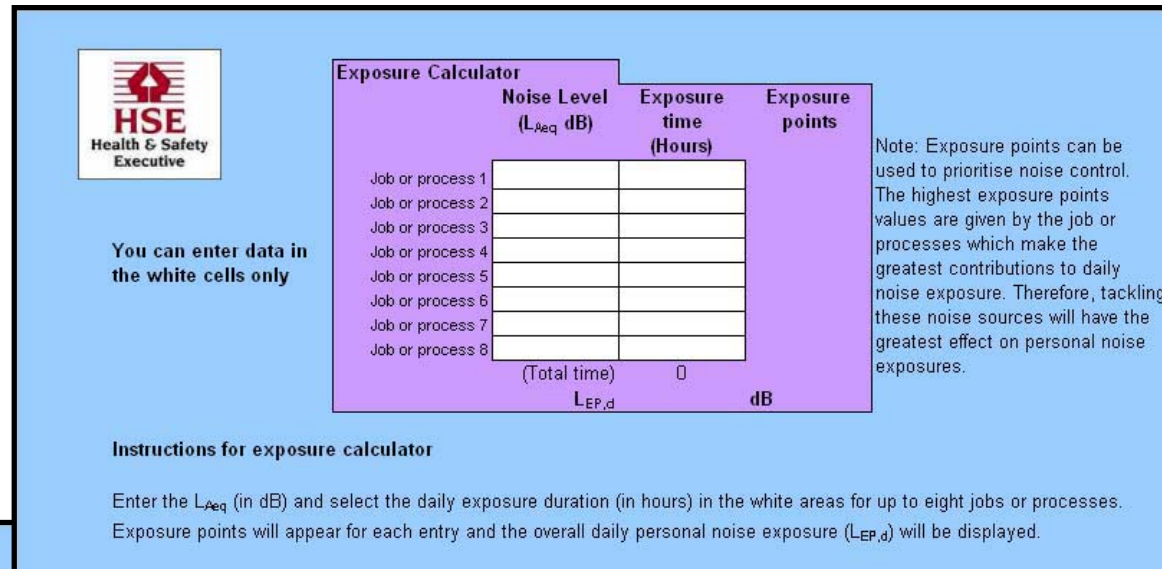
- To encourage rapid exposure determination, and risk assessment

Sound pressure level, $L_{Aeq}$ (dB)	Duration of exposure (hours)							
	1/4	1/2	1	2	4	8	10	12
105	320	625	1250					
100	100	200	400	800				
97	50	100	200	400	800			
95	32	65	125	250	500	1000		
94	25	50	100	200	400	800		
93	20	40	80	160	320	630		
92	16	32	65	125	250	500	625	
91	12	25	50	100	200	400	500	600
90	10	20	40	80	160	320	400	470
89	8	16	32	65	130	250	310	380
88	6	12	25	50	100	200	250	300
87	5	10	20	40	80	160	200	240
86	4	8	16	32	65	130	160	190
85		6	12	25	50	100	125	150
84		5	10	20	40	80	100	120
83		4	8	16	32	65	80	95
82			6	12	25	50	65	75
81			5	10	20	40	50	60
80			4	8	16	32	40	48
79				6	13	25	32	38
78				5	10	20	25	30
75					5	10	13	15

Total exposure points	Noise exposure $L_{EP,d}$ (dB)
3200	100
1600	97
1000	95
800	94
630	93
500	92
400	91
320	90
250	89
200	88
160	87
130	86
100	85
80	84
65	83
50	82
40	81
32	80
25	79
20	78
16	77

# Tools for estimating exposure

- Spreadsheets  
the web



**Exposure Calculator**

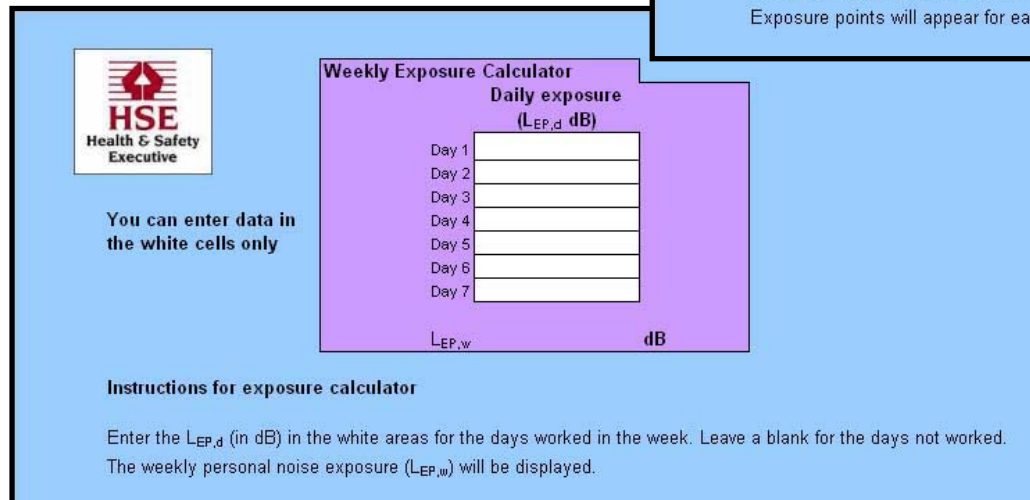
**Noise Level (L<sub>Aeq</sub> dB)**      **Exposure time (Hours)**      **Exposure points**

	Noise Level (L <sub>Aeq</sub> dB)	Exposure time (Hours)	Exposure points
Job or process 1			
Job or process 2			
Job or process 3			
Job or process 4			
Job or process 5			
Job or process 6			
Job or process 7			
Job or process 8			
(Total time)		0	
<b>L<sub>EP,d</sub></b>		<b>dB</b>	

Note: Exposure points can be used to prioritise noise control. The highest exposure points values are given by the job or processes which make the greatest contributions to daily noise exposure. Therefore, tackling these noise sources will have the greatest effect on personal noise exposures.

**Instructions for exposure calculator**

Enter the L<sub>Aeq</sub> (in dB) and select the daily exposure duration (in hours) in the white areas for up to eight jobs or processes. Exposure points will appear for each entry and the overall daily personal noise exposure (L<sub>EP,d</sub>) will be displayed.



**Weekly Exposure Calculator**

**Daily exposure (L<sub>EP,d</sub> dB)**

Day	Daily exposure (L <sub>EP,d</sub> dB)
Day 1	
Day 2	
Day 3	
Day 4	
Day 5	
Day 6	
Day 7	
<b>L<sub>EP,w</sub></b>	

**dB**

**Instructions for exposure calculator**

Enter the L<sub>EP,d</sub> (in dB) in the white areas for the days worked in the week. Leave a blank for the days not worked. The weekly personal noise exposure (L<sub>EP,w</sub>) will be displayed.

[www.hse.gov.uk/noise](http://www.hse.gov.uk/noise)

# Control of risks and exposure

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- Aim for noise control by technical and organisational means
- Wherever there are risks from noise employers should:
  - look for alternative processes, equipment, methods for quieter working or reduced exposure times.
  - keep up with good practice for noise control in their industry
  - consider noise in selecting tools and machinery
- Regardless of exposure, but so far as is reasonably practicable

# Advice on controlling noise

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- 'Generic' advice
  - In the free leaflet
  - In the main guidance, with examples
- Specific advice
  - Continuing free sector-specific advice from HSE
  - Further advice on good practice & industry standard benchmarks planned
- Case studies
  - Free web access to new case studies
  - Priced publications (Sound Solutions, Sound Solutions for Food & Drink industry)

# Noise Control - Examples

- Problem: Internal cab noise of 95 dB. Vehicles have long working life, cost £200,000
- Solution: Damping pads to resonant surfaces, sound barrier mat to floor and engine bulkhead, line cab with absorptive foam
- Result: 11 dB reduction
- Cost: £15,000 (1995)



# Noise Control - Examples

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- Problem: Pneumatic knives – manufacture of roof tiles - Air exhausts – high levels of noise
- Conventional silencers considered impractical
- Solution: 6 exhausts piped to manifold and silencer
- Result: 12 dB reduction





# Noise Control - Examples

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- Problem: Significant noise from bowl feeder in manuf. of tube fittings
- Solution: line feeder with rubber layer – impact reduction and damping
- Result: 5 dB reduction





# Quieter tools and machinery

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- Have a positive purchasing policy
- Use suppliers data to
  - Help in selecting (incl. hiring) suitable products
  - Plan and design for lower exposures
- Be aware of limitations
  - Data may not relate to real use
  - Data may not represent your work
  - Ask suppliers for real/representative noise data

# Hearing protectors

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- Not a long-term solution
- Can be used whilst other controls are being investigated & developed
- Acceptable where despite all reasonably practicable controls, exposures remain above Upper Exposure Action Values ( $L_{EP,d}$  of 85 dB,  $L_{Cpeak}$  of 137 dB)







# Hearing protectors

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- Select according to protection, comfort, user preference, environment, work activity
- Account for ‘real-world’ attenuation
- Guard against over-protection – isolation can lead to tendency to under use, and safety risks
- Will only protect if worn fully (all of the time it should be) and properly – requires information, instruction, training, supervision, motivation

# Simplified guidance on selection of hearing protection

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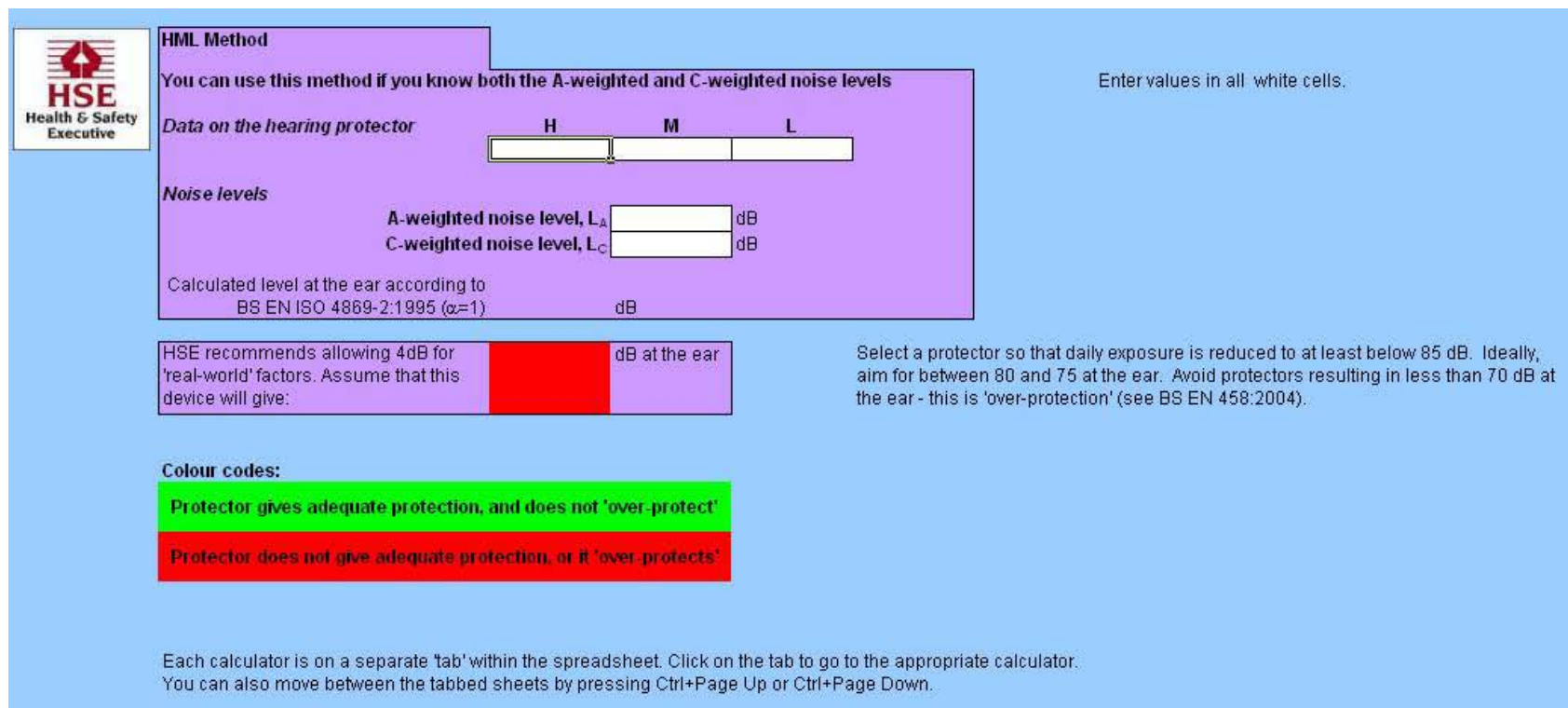


<b>A-weighted noise level (dB)</b>	<b>Select a protector with an SNR of ...</b>
85-90	20 or less
90-95	20-30
95-100	25-35
100-105	30 or more



# Hearing Protection

- Spreadsheet for hearing protection calculations



**HSE**  
Health & Safety  
Executive

**HML Method**  
You can use this method if you know both the A-weighted and C-weighted noise levels

Enter values in all white cells.

*Data on the hearing protector*

	H	M	L
	<input type="text"/>	<input type="text"/>	<input type="text"/>

*Noise levels*

A-weighted noise level,  $L_A$   dB

C-weighted noise level,  $L_C$   dB

Calculated level at the ear according to  
BS EN ISO 4869-2:1995 ( $\alpha=1$ )  dB

HSE recommends allowing 4dB for 'real-world' factors. Assume that this device will give:  dB at the ear

Select a protector so that daily exposure is reduced to at least below 85 dB. Ideally, aim for between 80 and 75 at the ear. Avoid protectors resulting in less than 70 dB at the ear - this is 'over-protection' (see BS EN 458:2004).

**Colour codes:**

- Protector gives adequate protection, and does not 'over-protect'
- Protector does not give adequate protection, or it 'over-protects'

Each calculator is on a separate 'tab' within the spreadsheet. Click on the tab to go to the appropriate calculator. You can also move between the tabbed sheets by pressing Ctrl+Page Up or Ctrl+Page Down.



# Legal limits – Exposure Limit Values

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- Legal limits on noise exposure – 87 dB daily exposure
  - Apply *at the ear* – can take account of hearing protection
- Not a target for hearing protection performance, or noise control
- Should not be an issue for majority of UK industry
  - Provided other duties under regulations are complied with
- May present a challenge for some sectors
  - Let HSE know – we want to help

# Health surveillance

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- New requirements on health surveillance for hearing damage
- To be covered in detail later on today

# Summary : What do you need to do to control noise at work?

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- **Assess** risks to develop an action plan
- **Reduce** risks for all employees
- **Investigate** and **implement** good practice and industry standards for control of noise
- **Prioritise** higher risk cases with a programme of control measures
- Use **hearing protection** for residual risks
- **Health surveillance** to detect hearing damage and feedback to control measures